



ENSOFT SO-320-40A

ENSOFT-S

| | |
|----------------|------|
| Olive Oil | Fair |
| Sulphuric Acid | Good |
| Detergent | Good |

Drying Condition

| | |
|------------------------|--------------|
| Drying Time(hr) | Not required |
| Drying Temperature(°C) | Not required |

Molding Condition (°C)

| | |
|------------------------------------|---------|
| 1st Zone (hopper)(°C) | 150-160 |
| 2nd Zone(°C) | 160-170 |
| 3rd Zone(°C) | 170-180 |
| Nozzle(°C) | 185-190 |
| Melt Temperature(°C) | 190-200 |
| Mold Temperature(°C) | 10-50 |
| Max Allowable Melt Temperature(°C) | 250 C |

